



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3536-25
Job Sheet 173521



Part No: D3536-25

Job Qty: 20 ea

Part Name: Gasket Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/12/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-02-14 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		3/10/18	0.00	0.00	Start Up Waterjet		SC 18/03/05
100	Waterjet	20 pcs		3/12/18	0.02	0.82	Waterjet1		SC 18/03/05
110	QC	20 pcs		3/12/18	0.00	0.00	QC2 Waterjet-2		SC 18/03/05
120	QC	20 pcs		3/12/18	0.00	0.00	QC8-2		SC 18/03/05
130	Packaging	20 pcs		3/12/18	0.00	0.00	Packaging3		SC 18/03/05
140	QC21-SA	20 Ea		3/12/18	0.00	0.00	QC21		SC 18/03/05

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	11.9120 sf (.5956 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO60S.063	12	80	0

Part Specifications

Specifications could not be found.

Plex 3/2/18 2:31 PM dart.logan.david



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Container No: S047737



Part: D3536-25

Job No: 173521

Serial No/Batch: S047737

Revision:

Inspector:

Date: 03/05/18

DART AEROSPACE LTD		Work Order: 113521
Description: Gasket		Part Number: D3536-25
Inspection Dwg: D3536 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
21.80	+/-0.030	21.80	1		VDC-01	
16.35	+/-0.030	16.35	1		T980	
10.90	+/-0.030	10.90	1			
5.45	+/-0.030	5.45	1			
6.00	+/-0.030	6.00	1			
6.75	+/-0.030	6.75	1			
12.75	+/-0.030	12.75	1			
1.89	+/-0.030	1.89	1			
0.30	+/-0.030	0.30	1			
0.30	+/-0.030	0.30	1			
Ø0.19	+0.005/-0.001	Ø0.19	1			

Measured by: SC	Audited by:	Prototype Approval:	N/A
Date: 18/03/05	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.06.13	New Issue	KJ/JLM	BE